

Instructions for 108 & 162 single stud patterns on a 155"/394cm two-ply track with 2.86 pitch using the 286T Template

Use these instructions to create:

108 stud pattern on a 155"/394 cm tracks.

162 stud pattern on a 155"/394 cm tracks.

Follow the directions for the 84 & 126 patterns as shown below for both the 108 and 162 stud patterns. The difference will be the number of times the pattern is repeated/template moved to mark the entire track because of the different track lengths.

Note: **A PITCH is the space between each lug row.**

The 286T template will accommodate 15" & 16" / 38cm & 41cm wide tracks. At the ends of each lug slot a portion of the template is outlined in a black dotted line.

- To fit a 15"/38cm wide track leave the dotted outlined area intact. If the black dotted outlined area has been removed, the modified template should not be used on 15" wide track widths
- To fit a 16"/41cm wide track remove the area inside the dotted lines.

108 Pattern

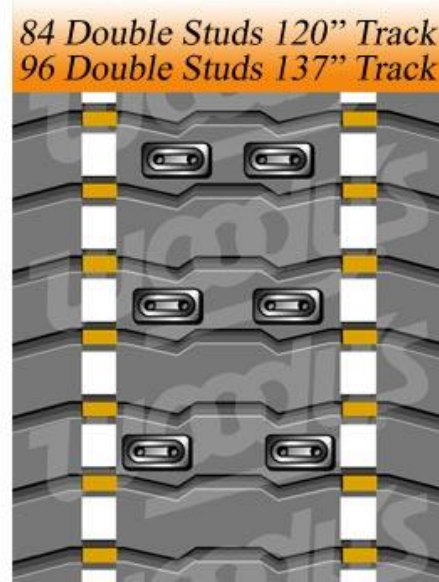
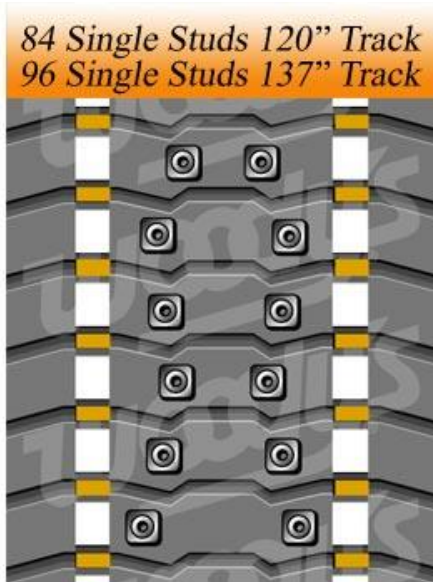
Use the 84 single, center belt pattern

OR

Use the 84 Double pattern

Repeat this pattern 9 times

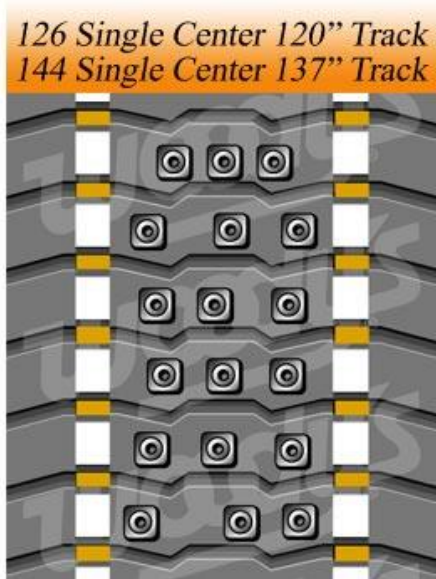
Repeat this pattern 9 times



162 Pattern

Use the 144 single, center belt pattern

Repeat this pattern 9 times



OR

Use the Double and Single 144 pattern

Repeat this pattern 9 times



Important-- If installing Angled Digger® support plates, the hole(s) for drilling will be offset from the original pattern holes marked. Center the Angled Digger® support plate between the lugs over the original pattern marked. Create a new offset mark for drilling in the center of the hole of the Angled Digger® support plate. Refer to the Angled Digger® Support Plate Installation instructions included in the package.

WARNING Review the snowmobile and track manufacturer's studding recommendations in your owner's manual. You may void your warranty if their recommendations are not followed. You must read and understand these instructions before drilling holes in your track, if you have any questions contact Woody's through the methods listed below.