



TECHNICAL TIP T7-12-0012

Template Pattern Instructions for 120 single studs on a 15" x 151"/38cm x 384cm two-ply track with 2.52 pitch using the 252T-TEMP Template

114 SINGLE STUD, CENTER BELT pattern will be used to create the following pattern.

Special Instruction to create: 120 stud pattern on a 151"/384cm track

Note: **A PITCH is the space between each lug row.**

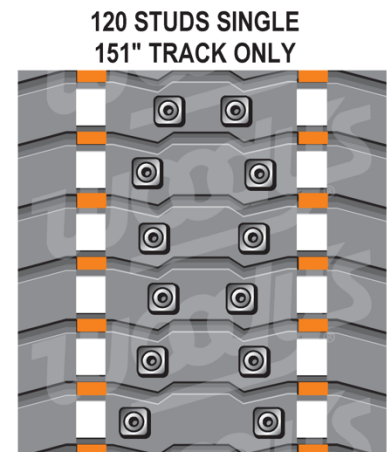
The 252T-TEMP template will accommodate 13.5"/34cm, 14"/36cm, 15"/38cm, & 16"/41cm wide tracks. At the ends of each lug slot a portion of the template is outlined in a black dotted line.

- To fit a 15"/38cm wide track remove the marked areas for 13.5", 14", and 15" wide tracks.
- Once these areas have been removed the template should not be used on tracks that are less than the removed area was intended for.

To create the 120 stud pattern using the 114 single stud center belt pattern from the 252T-TEMP Template

Refer to the picture on Woody's 252T-TEMP Template. The 114 single stud pattern has specific sequence of letters. Follow these steps...

- 1) Place the template on the track. This template will cover 6 pitches with the lugs protruding through the template.
- 2) Begin marking the track for the 114 pattern.
- 3) You should have 12 stud locations marked on your track, 2 studs per pitch for 3 pitches. See illustration to right.
- 4) Continue to move the template until each pitch has two stud placement marks.
- 5) Repeat the **PATTERN ten times**



The 252T-TEMP Template 114 single pattern is used to create this 120 stud pattern. Read Tech Tip T7-12-0012

Important-- If installing Angled Digger® support plates, the hole(s) for drilling will be offset from the original pattern holes marked. Center the Angled Digger® support plate between the lugs over the original pattern marked. Create a new offset mark for drilling in the center of the hole of the Angled Digger® support plate. Refer to the Angled Digger® Support Plate Installation instructions included in the package.

WARNING Review the snowmobile and track manufacturer's studding recommendations in your owner's manual. You may void your warranty if their recommendations are not followed. You must read and understand these instructions before drilling holes in your track, if you have any questions contact Woody's through the methods listed below.

International Engineering & Mfg., Inc. • 6054 N. Meridian Road • Hope, MI 48628 • 989-689-4911 • www.WoodysTraction.com • woodys@wiem.com

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Rev1223